GENERAL	
Overall Length	23' 8" (retracted) or 27' 8" (extended)
Overall Width	96"
Overall Height	59"
Fifth Wheel Height	48 ± 1"
Rear Deck Height	52 ± 1"
Kingpin Location	30" (From the centerline of front bolster)
Landing Gear Location	90" (From the centerline of kingpin)
Tandem location	54" (From rear face of rear bolster to rear axle center when retracted)
Axle Spread	49"
Tare Weight	6,900 lbs±3%
Payload	67,200 lbs (30,480 kgs)
STEEL STRUCTURE & C	OMPONENTS
Main beam	POSCO (Vietnam) W12@19lb/ft hot-rolled H-beam, ASTM A572 Grade 50 or equivalent
Cross member	3/16" thick x 3" wide x 9" deep channel with profiled bar type diagonal brace. Local supplier (Vietnam)
	5/16" pick up plate with <b>JOST (USA)</b> 2" diameter square type king pin per SAE standard, 380-420 HB, with 2"
Upper Coupler	water drain holes, design to be integrated with main frame through welding
Upper Coupler rails	Fabricated steel. Local supplier (Vietnam)
Front Bolster	A572 grade 50 steel U form channel 7" wide x 6" high x 5/16" thick open section. 3/8"x 8" top plate Local supplier (Vietnam)
Rear Bolster	A572 grade 50 steel U form channel 7" wide x 7" high x 5/16" thick open section. 3/8"x 8" top plate Local supplier (Vietnam)
Sliding suspension frame	Rectangular tubing 6" x 4" x 5/16", ASTM A572 Grade 50 or equivalent. Local supplier (Vietnam) Easily operated self-locating and self-locking spring loaded pin mechanism is used to lock the frame
Rear Bumper	4" x 4" square tube step with taper "H" section vertical member. Bar is welded to uprights and main beam Local supplier (Vietnam)
License plate bracket	Extending from rear bolster within envelope of ICC bumper. Plate is to contain rear cluster lights, rear fleet number & license plate. Local supplier (Vietnam)
Twist Lock	BUFFERS (India)
Landing Gear	SAF-HOLLAND (USA) ATLAS65 with 65,000 lbs capacity, 2-speed 17" travel with low "T" shoes. Crank handle is located on the driver's side of the chassis. Pre-painted BLACK color Landing gear brackets are bolted on the main beam as the layout
Suspension	HUTCH (USA) H9700 mechanical tandem suspension, overslung configuration with Thaco Springs (Vietnam) low-arch 3-leaf spring (356-00). Pre-painted BLACK color
Axles	YORK (India) 5" round axles with 22,500lb capacity; 71.5" track; 16.5"X7" 4515Q brake. Dust shields are provided. Pre-painted BLACK color 1.5-28 spline, HALDEX (India) 5.5" automatic slack adjusters None reserved PSI interface; Heat Sensing Labels Axle Installation orientation: 270 degrees FRONT, chambers UP (1 abs ready front, 1 non abs rear per unit)
Wheel end	YORK (India) Hub & Drum Assembly. STEMCO (USA) 358-4009 Integrated Sentinel Grease Hub Cap with umbrella valve. SKF (USA) seals P/N Scotseal plus XL 46300. ORBIT TN (India) bearings. Spindle nut: YORK (India) Double Nut
Lubricant	MOBILITH SHC 007 (India) Synthetic Semi-fluid grease lubricant
Wheels	<b>SUNRISE (Vietnam)</b> 22.5 x 8.25 10-stud hub-piloted wheels with 5 hand holes and with TR572 valve stem Pre-painted WHITE color
Tires	WESTLAKE (Thailand) 11R22.5-14PR tubeless type
Brake System	SEALCO (USA) 110800 spring brake priority valve system and WABCO (Thailand/ USA/ Germany/ Poland/ 2S/1M ABS system. PHILLIPS (Mexico) glad hand 12-0061 and 12-0081. TECTRAN (USA) 3/8" blue air tube for control and 3/8" red for supply. HALDEX (Mexico) Goldseal T30/30, 2.5" stroke brake chamber. THACO CMC (Vietnam) air tank (Pre-painted BLACK color)
Electrical	PHILLIPS (Mexico) mold seal wiring harness, Reserved PSI and GPS connector OPTRONICS (Taiwan) LED lights (amp connections for S/T/T lights and .180 bullets for others). The theft proodesign used for 4" LED lighting
Electrical Receptacle	PHILLIPS (Mexico) 16-724 plastic material with split pins
Document Holder	THACO Plastic Components (Vietnam). Installed on roadside near crank handle
Conspicuity tape	"3M" (Singapore) brand. Installed per federal regulations
Painting	Abrasive blast of all metal surfaces - not less than SA-2.5 to achieve clean bare steel.  Surface will be coated with electrophoresis primer and powder topcoat. Color BLACK RAL9005 and at the corner painted YELLOW color. Total thickness not less than 80µm after dry membrane. Coating supplier:  PPG (Vietnam)
Marking	Standard configuration (includes Decal, layout, VIN & nameplate). Local supplier (Vietnam)
Hubodometer	NONE
	NONE
Tire Inflation System	NONE





Retracted Length | Extended Length | Overall Width | Overall Height | Payload | Tare Weight | 23'8" | 96" | 59" | 67,200 lbs | 6,900 lbs

Power and efficient, this chassis is designed for handling ISO 20' containers. The sliding frame enhances weight distribution and enables multi-purpose utilization

THACO INDUSTRIES TRAILERS AND HEAVY STEEL STRUCTURES MANUFACTURING LIMITED LIABILITY COMPANY



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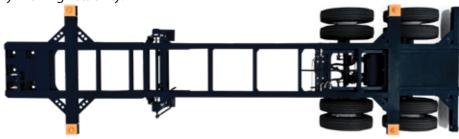


# **POWER - EFFICIENCY - FLEXIBILITY**

Thaco Trailers equipped cutting-edge technologies to create durable and reliable products.

#### CHASSIS

Modern design with the most advanced technology, high-strength alloy steel materials, solid structure increase the load capacity with high stability.



#### **AXLES**

YORK (India) 5" round axles with 22,500 lbs capacity increases load capacity and improves handling significantly.



### SUSPENSION SYSTEM

HUTCH (USA) H9700 mechanical tandem suspension supports the spring assembly absorb greater loads, which increases load capacity.



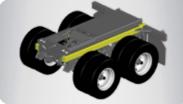
#### **UPPER COUPLER**

5/16" pick up plate with **JOST** (USA) 2" diameter square type king pin per SAE standard is a strong and reliable connection between the tractor and trailer.



#### SLIDER FRAME

Rectangular tubing 6" x 4" x 5/16". Features a self-locating, and self-locking spring-loaded pin mechanism that ensures optimal weight distribution across its adjustable length.



#### **LANDING GEAR**

SAF-HOLLAND (USA) ATLAS65 with 65,000 lbs capacity, makes trailer lift and lower operations easier when connecting a tractor.





#### PAINTING

Surface treatment and painting processes including shot blasting, ED primer and powder topcoat to increase paint durability.

- Paint finishes are warranted for up to 7 years.
- 1,000 hours of salt spray testing.



#### **WHEELS & TIRES**

SUNRISE (Vietnam) 22.5 x 8.25 10-stud hub-piloted wheels are durable, precise, and safe wheels for heavy-duty trucks.

WESTLAKE (Thailand) 11R22.5-14PR tubeless type provides good traction on various terrains.



## **BRAKE SYSTEM**

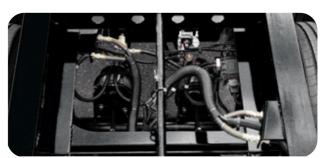
SEALCO (USA) 110800 spring brake priority valve system improves vehicle performance and safety. WABCO (Thailand/USA/Germany/Poland) 2S/1M ABS system improves vehicle control and reduces the risk of accidents.

#### **ELECTRICAL SYSTEM**

PHILLIPS (Mexico) mold seal wiring harness, protects wires from environmental factors and damage.

**OPTRONICS (Taiwan)** LED lights are designed to be theft-resistant and withstand harsh conditions.





#### STANDARD INFORMATION

- This chassis meets all DOT, AAR, ANSI, TOFC, F(C)MVSS, SAE and TTMA certifications.
- Locally-sourced components: Main frame, suspension system, leaf spring,...

